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PRODUCT DATA SHEET

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Product	PRYMAX Wood Hardener
Type	A moisture-curing polyurethane
Uses	PRYMAX Wood Hardener penetrates deeply into and hardens soft and decaying wood. When fully cured, the polyurethane hardens and reinforces the wood and allows it to be filled with a two-part polyester or epoxy filler.
Multiple Uses	Suitable for interior and exterior use, ideal for use on boats where it is difficult to replace wood, and in window frames where moulding detail is hard to replace. A good alternative to joinery replacement, can be over painted when cured.
Preparation	Remove any loose or decayed wood. PRYMAX Wood Hardener is moisture-cured, but the wood must be dry enough to be porous and allow the wood hardener to penetrate. Small holes can be drilled into the wood to aid the hardener to soak into the wood.
Application	Stir well before use. Apply continuous coats, allowing each coat to soak into the wood before applying the next. Continue to apply the wood hardener until a skin is visible on the surface of the wood.
Coats	Continuous application until a visible skin appears.
Curing Time	Full cure is obtained after 72 hours. A suitable filler can be applied approximately 2 hours after the final coat of wood hardener.
Application Temp.	Can be applied from 5°C, but make sure the wood is dry enough to be porous.
Coverage	Dependent on how porous the wood is.
Shelf Life	12 months in unopened container. Limited shelf life once container is opened as this is a moisture-curing product. Once opened, seal container and store upside down.
Precautions	Always wear gloves and eye protection. Full MSDS available on request.
Cleaning	Can be cleaned with Acetone or PRYMAX Thinners. We recommend the use of disposable brushes as they are very hard to clean properly.